



Installation Instructions

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Titanium Bolt Kit for ATI Primary Clutch Cover of Shockwave Clutch

Part #950308T

TOOLS NEEDED

- T25 Torx Bit
- Inch Pound Torque Wrench
- Blue Loctite
- Compressed Air and Blow Gun
- 10-32 Thread Chaser or Tap

This bolt kit is for ATI's Primary Clutch Cover Only - on a Shockwave Clutch

1. When installing a clutch cover from scratch, ensure all bolt holes are clean and free of any Loctite or debris. Use a thread chaser or tap, followed by compressed air to blow out the holes.
2. Verify that the new ATI cover, including the support steps, fits properly inside the clutch posts before installation.
3. If you're not rebuilding your clutch, replace the bolts one at a time to maintain alignment. Be sure to blow out each hole thoroughly before installing the new bolt.
4. Apply a small amount of blue Loctite to the middle portion of the bolt threads.
5. Torque all bolts to 70 in-lbs.

* Not all mating parts are tapped perfectly straight, so take your time when installing the new bolts. Carefully start each bolt by hand to avoid cross-threading. In some cases, you may need to remove the bolt, clean and blow out the hole again, and run a thread chaser or tap through the threads to ensure proper alignment and fitment.

If you have any questions, contact the ATI Technical Department toll-free at 1-800-284-3433.