CW3 OVERHAUL PROGRAM
#991802

6718 Whitestone Road, Baltimore, Maryland 21207
(410) 298-4343 • Fax: (410) 298-3579 • www.aticw3.com • info@atiracing.com

Once your machine reaches ATI-
ATI will inspect all parts for re-use condition and replace the following items that commonly wear out over time. Note: If ATI has to spend time cleaning the outside of the machine and control box, you will be billed at $150 per item. Please be sure your machine is presentable when we receive it. (*No Brakeclean on the control!*)

ATI will replace ALL seals, o-rings and faceplate air cylinders plus other parts listed here:

- 2 – 973120 Seals in faceplate shaft guide bushing
- 1 – 970360 O-ring in coupler
- 1 – 973124 Seal in bottom of coupler
- 1 – 973125 Seal at top of coupler
- 1 – 956120 Retaining Ring for coupler bore
- 1 – 990360 Bushing retaining screw
- 1 – 973121 Seal for chuck spindle back face
- 2 – 973122 Seals in chuck spindle grease reservoir
- 1 – 990501 Control box panel overlay
- 1 – 970180 O-ring for Leak tester
- 1 – 970350 O-ring in Set Lock air cylinder adapter
- 1 – 973123 Seal in Set Lock air cylinder adapter
- 2 – 989000 Faceplate air cylinders
- 1 – 990410C Coupler inner race
- 2 – 982220 Coupler Torrington races
- 1 – 982230 Coupler Torrington bearing
- 2– 982200Race, Thrust Bearing adjusting Nut
- 4 – 961150 Air control fittings, faceplate

ATI will also:

1) Disassemble and clean the internal workings of the CW3 and control box.
2) Completely disassemble and clean chuck, and check for repeatability.
3) Re-machine chuck soft jaws if they will clean up before hard jaw.
4) Re-machine faceplate for straightness.
5) Rebuild coupler: Replace inner race (bushing holder), reassemble, adjust and test.

Total Cost: $4,795.00 – includes above parts and labor

If any of the above-mentioned items need more parts than a normal rebuild, the cost of these parts are listed below. If parts are ordered and paid for while your machine is at ATI, they will be installed at no additional charge.

(Please check the line item if you know your machine needs this additional repair)

Quantity/Part	Part #	Price
____ New chuck jaws (6)	990241	$595.00
____ New chuck with soft jaws (1)	990270	$2,695.00
____ Set Lock air cylinder (1)	989010	$429.00
____ New control assembly (1)	990001	$2,995.00
____ New complete spindle (1)	990080	$795.00
____ Bearing and Race	984500 & 984501	$112.00
____ Bearing and Race	984502 & 984503	$229.00
____ New Timken bearing for coupler (1)	984505	$218.50
____ Paint CW3 (1)	CWP	$450.00

I, _____, authorize ATI Performance Products, Inc. to repair my CW3 Converter Welding Machine, Serial# _____ , with all of the included Overhaul Program items listed above. I further authorize ATI to make additional repairs to my machine without contacting me, not to exceed the amount of $ _____ . If my CW3 Converter Welding Machine should need repairs that exceed this cost I can be contacted at _____ .

_____
Authorizing Signature Date